

Chamfering milling cutter at 60°  
Fraise à chanbrer 60°  
Fräsenker 60°  
Fresas para chaflanar 60°

Technical drawing of a mechanical part with the following dimensions:

- $D_e$ : External diameter of the left section.
- $D$ : Diameter of the central hole.
- $h$ : Radial distance from the outer surface to the center of the hole.
- $60^\circ$ : Angle of the conical section.
- $H$ : Length of the conical section.
- $L$ : Total length of the part.
- $d$ : Diameter of the right section.

[illegible]

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min						
					PT8130						
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1-3	180						
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1-3	140						
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1-3	100						
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3	120						
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1-3							
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1-3							
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1-3							
N	ALLUMINIO E SUE LEGHE - ALLUMINIUM	60-130	0,2	1-3							
	RAME E SUE LEGHE - COPPER	90-110	0,15	1-3							
	NON METALLICI - PLASTICS		0,15	1-3							
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1	1-3							
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1	1-3							

