

M30D...

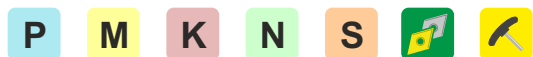
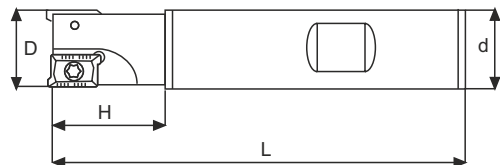
Shoulder milling cutters at 90°

Fraises à dresser à 90°

Schafffräser 90°

Fresas para escuadrar a 90°

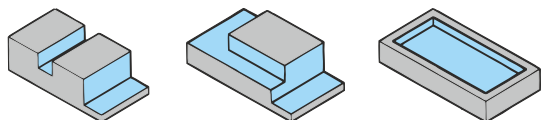
Frese per spallamenti a 90° per inserto APKT1003



Codice Code	Dimensioni / Dimensions					Inserto Insert	Parti di ricambio / Spare parts	
	D	d	Z	H	L			
M30D10	10	16	1	20	80	APKT1003	TX2506	BTX08
M30D11	11	16	1	20	80	APKT1003	TX2506	BTX08
M30D12	12	16	1	20	80	APKT1003	TX2506	BTX08
M30D13	13	16	1	20	80	APKT1003	TX2506	BTX08
M30D14	14	16	1	20	80	APKT1003	TX2506	BTX08
M30D15	15	16	1	20	85	APKT1003	TX2506	BTX08
M30D16	16	16	2	25	85	APKT1003	TX2506	BTX08
M30D17	17	16	2	25	85	APKT1003	TX2506	BTX08
M30D18	18	20	2	25	85	APKT1003	TX2506	BTX08
M30D19	19	20	2	25	85	APKT1003	TX2506	BTX08
M30D20	20	20	3	30	85	APKT1003	TX2506	BTX08
M30D22	22	20	3	35	95	APKT1003	TX2506	BTX08
M30D24	24	20	4	35	95	APKT1003	TX2506	BTX08
M30D25	25	20	4	35	95	APKT1003	TX2506	BTX08
M30D28	28	25	4	35	95	APKT1003	TX2506	BTX08
M30D30	30	25	4	35	95	APKT1003	TX2506	BTX08
M30D32	32	25	5	35	95	APKT1003	TX2506	BTX08

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio - Cutting Speed - Vc m/min						
					PM4125	PM4325	PM4530	PM6515		PM8140	WM1010
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1-3	200	250	260			250	
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1-3	160	200	220			200	
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1-3	140	150	180			160	
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3	120						
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1-3				250			
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1-3				200			
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1-3				200			
N	ALLUMINIO E SUE LEGHE - ALUMINIUM	60-130	0,2	1-3							500
	RAME E SUE LEGHE - COPPER	90-110	0,15	1-3							300
	NON METALLICI - PLASTICS		0,15	1-3							
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1	1-3			40	40			
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1	1-3			40	50			

Tipo di lavorazione - Recommended machining types



F x 4



L 2 - L 7

