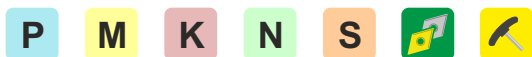


Shoulder milling cutters at 90°
Fraises à dresser à 90°
Schafffräser 90°
Fresas para escuadrar à 90°

Technical drawing of a cylindrical component. The drawing shows a side view of the component, which has a flange on the left and a cylindrical body on the right. The dimensions are labeled as follows: D is the outer diameter of the flange, d is the outer diameter of the cylindrical body, H is the height of the flange, and L is the total length of the component.

[illegible]

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min							
						PM4125	PM4325	PM4530	PM6515		PM8140	WM1010
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1-3		200	250	260			150	
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1-3		160	200	220			200	
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1-3		140	150	180			140	
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3		120						
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1-3					250			
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1-3					200			
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1-3					200			
N	ALLUMINIO E SUE LEGHE - ALLUMINIUM	60-130	0,2	1-3								500
	RAME E SUE LEGHE - COPPER	90-110	0,15	1-3								300
	NON METALLICI - PLASTICS		0,15	1-3								
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1	1-3				40	40			
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1	1-3				40	50			

The image shows three isometric views of a mechanical part. The part is a rectangular block with a rectangular cutout on the front face. The cutout is centered horizontally and has a depth of approximately one-third of the block's width. The top face is flat, and the side faces are also flat. The front view shows the cutout, the top view shows the rectangular shape, and the side view shows the profile of the block.

