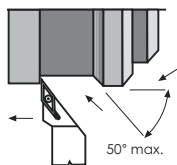
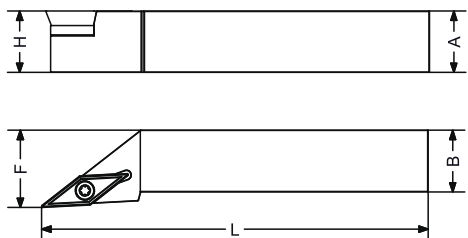
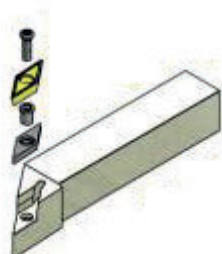


## Utensili per tornitura esterna

[illegible]

| MATERIALI - MATERIALS |   | HB       | fz (mm) | ap (mm) | Velocità di Taglio – Cutting Speed – Vc m/min |  |     |        |        |  |  |
|-----------------------|---|----------|---------|---------|---|--|-----|--------|--------|--|--|
|                       |   |          |         |         | CT9325  |  |     | PT8130 | WT1010 |  |  |
| P                     | ACCIAIO NON LEGATO - NOT ALLOY STEEL        | 120-300  | 0,2     | 1–3     | 200   |  |     | 180    | WT1010 |  |  |
|                       | ACCIAIO LEGATO - ALLOY STEEL                | 180-350  | 0,15    | 1–3     | 150   |  |     | 140    |        |  |  |
|                       | ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL      | 300-330  | 0,15    | 1–3     | 120   |  |     | 100    |        |  |  |
| M                     | INOX AUSTENITICO - DUPLEX - STAINLESS STEEL | 180-230  | 0,1     | 1–3     |   |  | 120 |        |        |  |  |
| K                     | GHISA GRIGIA - GREY CAST IRON               | 120-260  | 0,25    | 1–3     |   |  |     |        |        |  |  |
|                       | GHISA SFEROIDALE - SPHEROIDAL CAST IRON     | 160-250  | 0,2     | 1–3     |   |  |     |        |        |  |  |
|                       | GHISA MALLEABILE - MALLEABLE CAST IRON      | 130-230  | 0,2     | 1–3     |   |  |     |        |        |  |  |
| N                     | ALLUMINIO E SUE LEGHE - ALUMINIUM           | 60-130   | 0,2     | 1–3     |   |  |     | 1500   |        |  |  |
|                       | RAME E SUE LEGHE - COPPER                   | 90-110   | 0,15    | 1–3     |   |  |     | 400    |        |  |  |
|                       | NON METALLICI - PLASTICS                    |          | 0,15    | 1–3     |   |  |     | 200    |        |  |  |
| S                     | LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY  | 200-320  | 0,1     | 1–2     |   |  |     |        |        |  |  |
|                       | TITANIO E SUE LEGHE - TITANIUM              | 400-1050 | 0,1     | 1–2     |   |  |     |        |        |  |  |



B x 14



L2-L7

