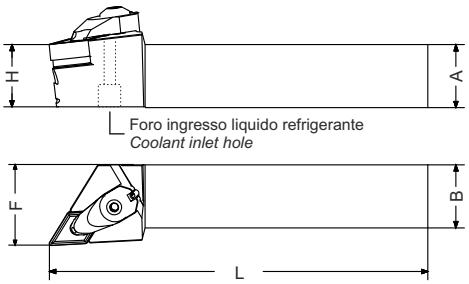
A-DDJNR/L

NEW

External turning tools
Outils de tournage extérieur
Werkzeuge für Aussenbearbeitung
Utensilios para torneado exterior

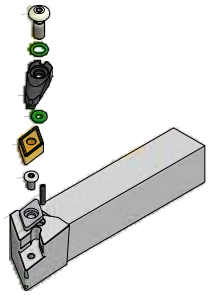
Utensili per tornitura esterna



P M K S HQ HP

Codice *Code*	Dimensioni / *Dimensions*					Inserto *Insert*	Parti di Ricambio / *Spare Parts*					
	F	H	B	A	L							
A-DDJNR/L 2020K 15	25	20	20	20	125	DNM..1506	DT06N	V6017	OR-SET	S5515D	VD0408	CBR30
A-DDJNR/L 2525M 15	32	25	25	25	150	DNM..1506	DT06N	V6017	OR-SET	S5515D	VD0408	CBR30

	MATERIALI - MATERIALS	HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min							
					CT9325	PT4320		PT8130				
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1–3	200	250		180				
P	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1–3	150	180		120				
P	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1–3	100	120		80				
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1–3	130	110		130				
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1–3		220						
K	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1–3		200						
K	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1–3		180						
N	ALLUMINIO E SUE LEGHE - ALLUMINIUM	60-130	0,2	1–3								
N	RAME E SUE LEGHE - COPPER	90-110	0,15	1–3								
N	NON METALLICI - PLASTICS		0,15	1–3								
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,15	1–3		40						
S	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,15	1–3		50						



B x 8

L 2 - L 7